



ZWICK ARMATUREN GMBH: MAXIMUM PERFORMANCE WITH KNOW-HOW "MADE IN GERMANY"

This valve demands a high level of expertise and a high quality of machining. With over 10 years of experience in research, development and manufacturing we ensure the TRI-CON series will meet or exceed the specifications required by the industry standards.



The mono flanged bodies according to API 609 and DIN EN 558 and the double flanged bodies according to ISO 5752, B16.10 and DIN EN 558 also butt weld valves are within the standard series.



The Company's Quality Assurance is certified to ISO 9001:2000, but this is not our final goal. The sealing members being the laminated seal ring and the solid seat, are manufactured in stainless steel. Therefore, the TRI-CON valve has become one of the most global applied valves in the market. The valve is widely proved in high demanding industries: from oxygen up to exhausted gases, cryogenic and superheated steam and also in widely used chemical process industires.

The valve is used in the petrochemical and chemical industry for process and control providing excellent flow characteristics. The sealing design eliminates breakaway torques.



The Zwick Armaturen capability includes process valves of the TRI-CON Series as well as a wide range of special valves.







The standard shaft sealing meets the requirements of the emission according to "TA Luft II".

Zwick Armaturen has designed a zero leakage bushing (patented) that will assure no line media will migrate into the bushing cavity. This design has been proven in the severest of applications where other designs have failed due to fouling or galling of the bushing and shaft.

The high tech construction meets the demands for firesafe (API and BS), for requirements "TA Luft II" and for tightness in both flow directions under full class conditions. We are able to offer outstanding technical support and service to meet your special valve

requirements. Quick delivery, competitive pricing and full customer service are additional advantages of our company.

Our quality is your benefit! According to this principle we do our utmost to satisfy

your requests. Due to continious development and research we guarantee that we are your partner now and for the future.

Considered Standards:

Calculation: TRD 110, DIN 3840, ASME SEC. VIII, ASME SEC. III, ANSI B31.1, ANSI B31.3, API 609 **Face to Face dimensions:** DIN EN 558, ISO 5752, MSS-SP-68, API 609

Marking: EN 12266, MSS SP-25

Flanged Connection:

DIN 2501, ISO 7005, PN 10,16,25,40,64,100, ANSI B16.5, CL 150-300-600, API, MSS SP-44, CL 150-300-600-900

Testing:

Leakage rate according to DIN EN 12266, Rate A API 607, BS 6755 Rate A, API 598

The Zwick Armaturen Company - In the Center of Europe.

Quality Insurance:

DIN/ISO 9001:2000 EN 29001

BUTTERFLY VALVE WITH SUPERIOR OPERATING CHARACTERISTICS

With its triple eccentric design and metal-to-metal sealing, the TRI-CON series guarantees an ideal valve design.



- true cone in cone sealing
- frictionless operating
- low torques
- constant closing angle on the total circumference

The operating characteristics and the tightness of the valve are not influenced by high differences in temperatures and pressure fluctuations because of the triple eccentric geometry and the valves' special features.

Maximum service life is achieved by eliminating any "rubbing" between the laminated seal around the total circumference during seating which enables a frictionless opening and closing. This guarantees full tightness and low operating torques.



All metal laminated seal ring, for higher temperature or aggressive applications.



Range of applications:

The TRI-CON valve of the Zwick Armaturen company is applicable under severe service conditions where reliability and tightness is a main request.

Gas

Industry:

Oxygen

• Natural Gas

• Storage and

Transport



Mineral Oil:

- On- and Off-Shore
- Refineries
- Storage and Transport
- Flammable Materials



Chemical Industry:

- Steam
- Hot Water
- Process
- Storage and Transport





Power Stations, **District Heating:**

- Steam
- Hot Water
- Process

Steel Industry:

- Waste Gases
- Cooling Water

Sugar Industry:

- Steam
- Hot Water
- Process

Paper and Cellulose Industry:

- Steam
- Hot Water
- Process

Family of Body Styles: The right housings for your application.



Model F:

Double Flange DIN EN 558/F4

- Simple mounting
- DN80-1600
- PN10-100



Model S:

Buttweld S1

- No flange tightness problems
- DN80-1600
- PN10-100 • 3"-64"
- ANSI 150-900



Model D/I:

Double Flange ISO 5752/F16

- World-wide standard
- DN50-1600
- PN10-100
- 2½"-64"
- ANSI 150-900

Model B:

Double Flange ANSI B16.10

- Gate valve replacement
- 3"-24"
- DN50-900 • ANSI 150-600
 - PN10-100

• Compact design

Model A/L:

558

Lugged Type API

609 T2/DIN EN

- 2"-36"
- ANSI 150-900

A PROVEN DESIGN WITH EXCELLENT **CHARACTERISTICS**

Special characteristics:

The self-centering disc

The construction guarantees the optimal position of the laminated seal against the seat. Jamming due to thermal expansion is eliminated.

The torque transmission with keys

The disc is keyed to the shaft not pinned, providing equal torque transmission and eliminating the danger of pins shearing off.

Ideal lamination and disc design

The strong disc with its eliptical supporting surface offers the best fixing of the lamination. The bubble tightness is given by the special machining of the lamination.

Supporting bearing bushings

The optimal position of the bearing reduces the bending of the shaft. This guarantees bi-directional tightness under maximum differential pressure.

(reneral characteristics:

- Triple eccentric design
- Metal seating
- Pressure classes according ANSI 150/300/600/900 and DIN PN 10/16/25/40/64/100
- Full bi-directional shut off according to API and DIN EN 558, zero leakage
- Temperature range 320°F up to + 1022°F (-196°C up to + 550°C) Additional requirements mutual agreement
- Size range 2"- 64" (DN 50-1600) Additional requirements mutual agreement

- Friction free opening and closing
- Vacuum tight
- Laminated seal and seat made of stainless steel
- Anti blow-out shaft API 609
- Steel casting, stainless steel, special alloys
- Fire-safe acc. to BS 6755 and API 607 4th ed. for both flow directions
- Special customer demand on request
- Fugitive emission control acc. to "TA-Luft II"



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Additional technical information